

Graco® Spray Specifications ZAR® Interior Water Base Poly Crystal Clear

Air-Assisted Airless Spray - Graco® FinishPro 395 recommended

Fluid pressure should register 700 to 750 psi on the digital pressure gauge on the airless pump and 17 lbs. of pressure on the attached air compressor.

For a 4" wide fan pattern, use a Graco® FFT210 RAC X Fine Finish Tip. For a 6" wide fan pattern, use a Graco® FFT310 RAC X Fine Finish Tip. Thinning is not necessary when spraying at this pressure. Hold the spray gun 8" - 10" from the surface and apply. Clean the sprayer with soapy water and dispose of the liquid according to local regulations.

Airless Spray - use Graco® 395 or larger Pump

Fluid pressure should register 1,000 to 1,100 psi on the digital pressure gauge on pump.

For a 4" wide fan pattern, use a Graco® FFT210 RAC X Fine Finish Tip. For a 6" wide fan pattern, use a Graco® FFT310 RAC X Fine Finish Tip. Thinning is not necessary when spraying at this pressure. Hold the spray gun 6" - 8" from the surface and apply. Clean the sprayer with soapy water and dispose of the liquid according to local regulations.

Conventional Spray

Graco[®] AirPro Cup Gun or Graco[®] Pressure Pot with 3/8" hose and a 25' length (recommended gun: Graco[®] AirPro with .055 needle/nozzle set)

Fluid pressure should register 15 to 20 psi with air atomization pressure at 40 to 50 psi. Recommend cross hatching spray application for best results.

Graco[®] FinishPro HVLP 7.0, 9.0, or 9.5 ProContractor Series Turbine Paint Sprayer

Up to 5% thinning is recommended with these systems for a smooth spray pattern. Recommend cross hatching spray application for best results.

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